



**HYGROPHIL® H 4230** Gas Humidity Measurement

# HYGROPHIL® H 4230 Gas Humidity Measurement

# HYGROPHIL®

**BARTEC BENKE**

YOUR competent partner for safe plants



The specialists from BARTEC BENKE have many years of experience in plant safety. They create solutions which you can rely on: economical, reliable and for the future.

## Measuring. Evaluating. Documenting.

For years now, BARTEC BENKE measurement engineering has proven successfully in processes with high gas temperatures and in the presence of aggressive and dusty gases. The precise recording of the high moisture levels forms the basis for first-class production results with the most favourable level of energy consumption.

The HYGROPHIL® H 4230 is a process hygrometer for the toughest industrial demands in terms of corrosion resistance, continuous operation and insensitivity to dirt.

The ultimate in precision, long-time stability

No need for calibration, self-cleaning

Resistant to aggressive gases (such as SO<sub>2</sub>, SO<sub>3</sub>, HCl)

Tested and approved by TÜV in acc. with BImSchV (13., 17., 27., 30.)

## Further product advantages

- Easy-to-understand operations
- Resistant to oil, tar and other components in the exhaust air
- Option of complete on-site service
- Works extractively and is therefore suitable for all process gas temperatures

## Fields of application

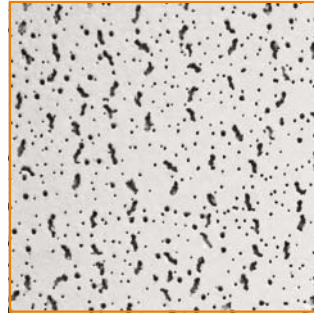
- **Power stations, waste and biomass incineration:** emission measurement, firing rate control, filter protection, detection of boiler damage
- **High-capacity dryers:** energy savings due to the regulation of exhaust air moisture, drying of solid matter and liquid substances, such as goods on rolls, bulk material, milk, coffee, tea
- **Baking and cooking ovens:** regulation of the process climate
- **Future-oriented technologies:** process measurements in institutes and research institutions (example: biomass gasification oxy-fuel process)
- **Chemical Industry**



Drying of bulk material



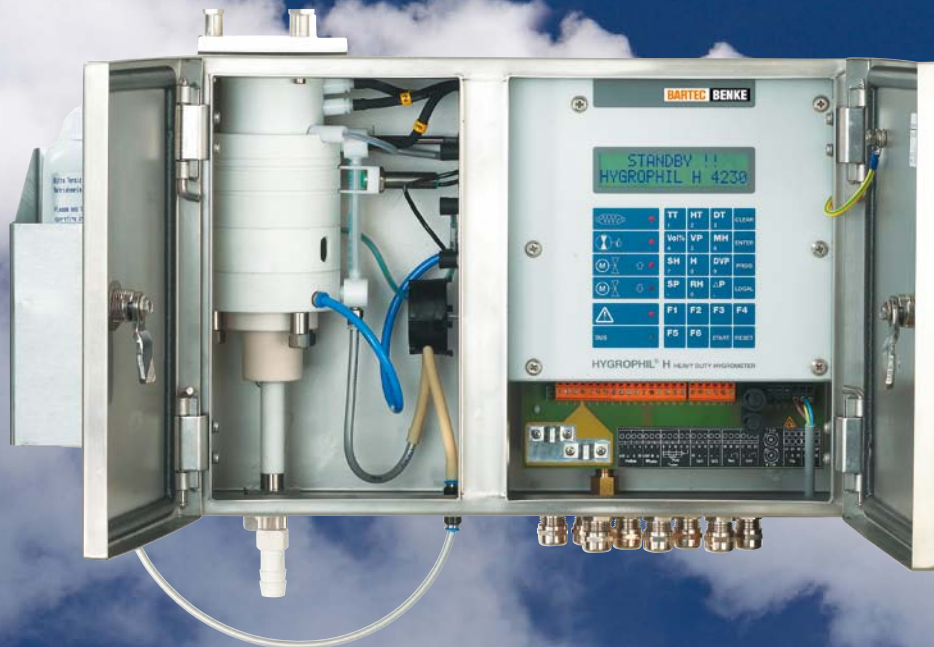
Tissue paper



Gypsum fibreboards



Coffee roasting



## Function of the psychrometer

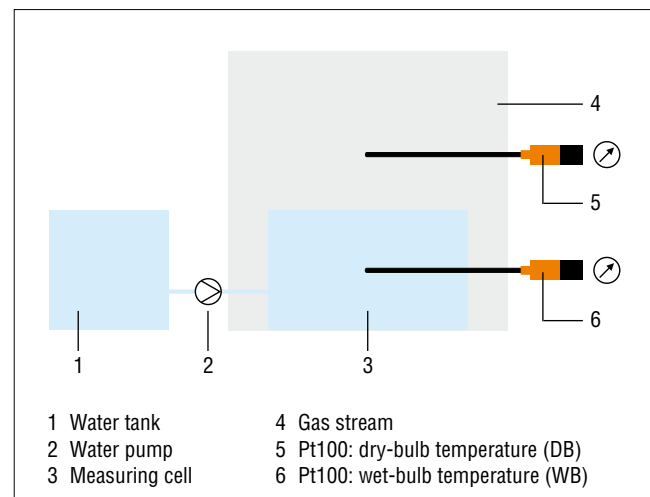
Description of the psychrometer consists of two thermometers, of which one, the wet-bulb thermometer, is located in a measuring cell filled with water. The other thermometer measures the gas temperature directly which is the dry-bulb temperature.

The dryer the air is, the more water evaporates, the evaporation causes more cooling and this increases the difference in temperature between the two thermometers.

Using psychrometric formulas, it is possible to determine the absolute air humidity and other parameters from the difference in temperature. The psychrometric measuring principle is one of the most precise methods and it is drift-free, even in processes with corrosive gases.

The calculation basis is specified in a standard. Our expertise lies in the measuring chamber.

## Physical Principle of the HYGROPHIL® H 4230



**HYGROPHIL® H 4230 Hygrometer**
**➤ Technical Data**

<b>Measurement principle</b>	Psychrometric gas humidity measurement in accordance with the impact jet process	
<b>Measurement transducer</b>	Pt100/4-wire according to DIN IEC 751	
<b>Settling time T90</b>	90 s (if there is a change in specific humidity from 10 to 190 g/kg)	
<b>Air/gas throughput</b>	max. 17.5 NI/min	
<b>Water supply</b>	max. 25 ml/h (peristaltic pump)	
<b>Water storage</b>	2 l (enough for approx. 3 days) alternatively 11 l	
<b>Compressed-air supply</b>	2 to 5 bar (air consumption max. 2000 NI/h)	

**Measured variable inputs**
**■ Measured value ■ Measuring range ■ Resolution ■ Accuracy ■ Type**

<b>Dry-bulb temperature</b>	0 to 140 °C	
<b>Wet-bulb temperature</b>	0 to 140 °C	
<b>Temperature T1ext.</b>	0 to 200 °C 0.1 °C ≤ 0.5 % of the measuring range	
<b>Absolute pressure</b>	500 to 1500 hPa	1 hPa ≤ 1 % primary
<b>Dewpoint temperature</b>	20 to 100 °C	0.1 °C
<b>Volume fraction</b>	H <sub>2</sub> O Vol.-% 2 to 100 %	0.1 %
<b>Absolute humidity</b>	15 to 1000 g/kg	1 g/kg
<b>Specific humidity</b>	15 to 1000 g/kg	1 g/kg
<b>Enthalpy</b>	35 to 1000 kJ/kg	1 kJ/kg
<b>Current vapour pressure</b>	10 to 1000 hPa	1 hPa
<b>Saturation deficit</b>	0 to 1000 hPa	1 hPa calculated

**Outputs**

<b>Signal output</b>	analog output: 2 galvanically isolated output channels, can be assigned to each of the measuring ranges, spread, error behaviour programmable
<b>Output signal</b>	0 to 20 mA or 4 to 20 mA (programmable), linear
<b>Permissible load</b>	≤ 500 Ω Accuracy ≤ 0.2 % of the relevant measurement
<b>Inputs</b>	Water detector external DC 24 V, NPN T1 <sub>external</sub> Pt100/4-wire acc. with DIN IEC 751
<b>Data interface</b>	PROFIBUS field bus interface

**Electrical Data**

<b>Auxiliary energy measuring device</b>	AC 90 to 264 V, 47 to 63 Hz, approx. 30 VA
<b>Heating hose</b>	AC 230 V and 115 V; 6 A max.
<b>Relay</b>	
<b>Warning relay</b>	Display of warnings Load capacity: 1 A/DC 24 V, mini. of 10 mA
<b>ERROR relay</b>	Display of errors Load capacity: 1 A/DC 24 V, mini. of 10 mA

**Ambient conditions**

<b>Permissible working temperature</b>	+5 °C to +50 °C, with outer enclosure 4230-119 for Ex Zone 22: -30 °C to +50 °C
<b>Permissible storage temperature</b>	-20 °C to +70 °C (without water)
<b>Climate category</b>	KWF in accordance with DIN 40040
<b>Nominal conditions</b>	23 °C ± 2 °C/230 V ± 2 %

**Mechanical Data**

<b>Enclosure</b>	Stainless-steel enclosure Degree of protection IP 64 acc. with DIN 40050
<b>Dimensions</b>	450 x 410 x 150 mm (without brackets)
<b>Mounting bores</b>	347 x 330 mm, 4 x Ø 7 x 13 (M6)
<b>Weight</b>	approx. 12.5 kg
<b>Connections</b>	Electrical connection Screw-type terminals 0.5 to 1.5 mm <sup>2</sup> ; Cable feed through cable gland M16 x 1,5 Compressed-air connection G 1/4" Heating hose connection G 3/8" (IP 54) Universal conical nipple DKR DIN 3863

**Interested in more information?**

Benefit from the know-how of our specialists!